

# Woodworking Machine Safety Card: No. 1 - Sawing Machines: Cross Cut Saw

**The Cross Cut Saw is designed to cross-cut material to length, cut angles and compound angles, using appropriate auxiliary tables and clamps.**

**ONLY TRAINED AND AUTHORISED PERSONS TO USE THIS MACHINE.**

## Safe Use Procedures

- ▶ Correctly adjust and properly secure all guards and safety devices before starting the crosscut machine.
- ▶ Ensure the front extension guard is kept adjusted as close as possible to the workpiece, MAX within 5mm.
- ▶ Use a cross-cut (negative hook) saw blade of the correct diameter.
- ▶ Keep hands out of danger/prohibition area and away from the path of the saw blade.
- ▶ **DO NOT** operate this machine with faulty guards and safety devices - report any faults with the machine, guards or dust extraction to your supervisor/manager immediately.
- ▶ **DO NOT** leave the machine unattended whilst the saw blade is in motion.
- ▶ Machine **MUST** stop within 10 seconds.
- ▶ The machine **MUST NOT** be left unattended.
- ▶ Ensure working area around the machine is kept clear at all times.
- ▶ **USE** Local Extraction Ventilation.
- ▶ Use appropriate PPE when required.
- ▶ Use correct manual handling techniques at all times.

## Machine Maintenance & Cleaning

- ▶ **DO NOT** clean machine whilst still in motion.
- ▶ Ensure all maintenance is carried out following the machine manufacturer's instructions.

## Limitations

- ▶ Ripping of material to be carried out on a Circular Sawing Machine.