



PLANING, MOULDING & PROFILING MACHINES

Spindle Moulder

v1 – 2009 © BWF / DIDAC

ONLY TRAINED AND AUTHORISED PERSONS TO USE THIS MACHINE

- Use this machine for moulding / shaping material

SAFE USE PROCEDURES

- Use table rings to close the gap between the table and spindle
- Use a false fence for ALL types of straight work, for continuous length straight work, use a demountable power feed unit
- For curved work, use a properly constructed jig or work holder together with a ring guide and adjustable guard
- Where appropriate use a push block or push stick
- For stopped work, fit front and back stops and use a suitable work holder
- Only use limited cutter projection tooling, check the selected spindle speed does not exceed the maximum speed marked on the tool
- Fit and properly adjust all guards and safety devices before starting the machine
- Report any faults with the machine, guards or dust extraction to your supervisor immediately
- Machine must stop within 10 seconds
- The machine **MUST NOT** be left unattended
- Ensure working area around the machine is kept clear at all times
- Ensure correct use of Local Extraction Ventilation system
- Use appropriate PPE when required
- Use correct manual handling techniques at all times

MACHINE MAINTENANCE & CLEANING

- **DO NOT** clean machine whilst still in motion
- Ensure all maintenance is carried out following the machine manufacturer's instructions

ABOUT THE BWF



The British Woodworking Federation is the leading representative body for the woodworking and joinery manufacturing industry in the UK. The BWF currently has over 500 members drawn from manufacturers, distributors and installers of timber doors, windows, conservatories, staircases, all forms of architectural joinery including shopfitting, timber frame buildings and engineered timber components, as well as suppliers to the industry. The total turnover of the BWF's membership in 2007 was approximately £552 million.

As well as representing and promoting the industry, the BWF offers its membership a range of free comprehensive and tailored services including specialist technical, legal, employment, health & safety, environmental and other business related advice, and a range of resources through our website. Members also receive heavily discounted rates for chain of custody, ISO9000 & ISO14000 certification, health & safety audits, insurance, technical consultancy, window energy ratings, product testing and other useful services.

If you would like more information on membership or how to join, please contact the BWF on 0844 209 2610 or visit our website: www.bwf.org.uk

ABOUT THE WITFORUM



The Woodworking Industry Training Forum is the BWF's campaign to improve training provision for the woodworking industry. The Forum has four simple aims:

- To provide for members to express their training needs and have a stake in their own future
- To increase the provision of woodworking and joinery skills training
- To help trainers provide their students with the skills the industry needs
- To promote woodworking as a career.

The WITForum offers a range of subsidised training opportunities for members including management & supervisory, health & safety, estimating, and many more. The Forum can also offer advice on funding and other training opportunities for you and your staff.

If you are a BWF member, you become part of the WITForum for free, or you can join separately for a minimal annual fee and take advantage of its courses and other resources. For more information on the WITForum or how to join, please call 0844 815 9981 or visit the website: www.bwf.org.uk/training